

**Title:** 2014 Charlie May Simon and Arkansas Diamond Book Award Winners

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The Arkansas Department of Education, the Arkansas State Library, and the Arkansas Reading Association are pleased to announce the results of the voting for the 2014 Charlie May Simon Children's Book Award and the 2014 Arkansas Diamond Primary Book Award. More than 76,000 ballots have been cast and the results have been tabulated. The choice of the voting students is as follows:

**Charlie May Simon Children's Book Award**

***Eight Keys by Suzanne LaFleuris***, published by Random House Children's Books, is the winner of the 2013-2014 Charlie May Simon Children's Book Award.

***Troublemaker by Andrew Clements***, published by Atheneum Books for Young Readers, is the Honor Book for 2013-2014 Charlie May Simon Children's Book Award.

**Arkansas Diamond**

***Wiener Wolf written and illustrated by Jeff Crosby***, published by Disney-Hyperion Books, is the winner of the 2013-2014 Arkansas Diamond Primary Book Award.

***The Little Red Pen written by Janet Stevens*** and illustrated by Susan Stevens Crummel, published by Harcourt Children's Books, is the Honor Book for the 2013-2014 Arkansas Diamond Primary Book Award.

Both awards are under the sponsorship of the Arkansas Department of Education, the Arkansas State Library, and the Arkansas Reading Association, with support from other cooperating organizations.